



# SUPER TILE BOND

## A MODIFIED CEMENT BASED WATER RESISTANT ECONOMICAL ADHESIVE FOR INTERIOR OR EXTERIOR FIXING OF TILES ON RIGID CONCRETE SURFACES BY PROFESSIONALS

### DESCRIPTION

SUPER TILE BOND is rigid set, exceptionally high strength, high quality cement based adhesive ideal for bonding most types of ceramic tiles, porcelain, mosaic, natural stone, marble and granite for wall and floor applications. Suitable for both thick and thin bed applications. When using SUPER TILE BOND with translucent/absorbent/moisture sensitive tiles and stone, the colour of the adhesive must be considered, to avoid discolouration problems. When using ceramic tiles of low water absorption such as fully vitrified, monocottura or quarry tiles, natural stone, marble and slate, mix SUPER TILE BOND with CEMIX TILE BOND LATEX as a total water replacement to produce improved adhesion, flexural and compressive strength. A mix of SUPER TILE BOND and CEMIX TILE BOND LATEX should also be used on more difficult surfaces including those in fully immersed situations or high point loads etc. Please contact CEMIX Technical support for more details for large commercial applications.

### PREPARATION

The substrate should be free of dust, grease, wax, oil, dirt, loose plaster, laitance, curing compounds, paint and all other friable materials and contaminants likely to prevent the adhesive bonding.

New concrete should be left with a wood float finish and sufficiently aged for a minimum of 28 days. Shiny smooth surfaces on old concrete should be acid etched or scabbled. CEMIX cement screeds/floor levelers must be allowed to cure for a minimum of 7 days.

All substrates should be securely fastened and properly supported to eliminate any movement which may cause cracking.

Refer to the substrate test guide below for recommended surface preparation. Certain non-absorbent/impervious substrates that are suitable for tiling should be primed using recommended CEMIX Bonding Adhesives like CEMIX MULTIBOND. For further information, contact the CEMIX Technical support.

### PERFORM THE SUBSTRATE TEST

**No water absorbed** - Mechanically prepare substrate.  
**Moderate water absorbed** - Clean with damp sponge and water.

**All water absorbed** - Broom on liberal amounts of water. This simple test is performed after vacuuming or sweeping a number of test areas and applying a single drop of fresh drinking water from the end of your finger. This should be approximately 20mm wide when it first

hits the floor - if it beads and remains whole then "No water is absorbed". If it loses all gloss within 20 to 60 seconds then "Moderate water is absorbed". If the gloss disappears instantly or within 20 seconds then the substrate has "All water absorbed". Look for different surface appearance in your floor and test each to ensure your test is representative of the whole area. Perform test in both a cool shaded area and an exposed sunny area if tiling externally. Any surface in doubt should be primed with CEMIX TILE BOND LATEX bonding agent/adhesive brushed on straight from the container. Allow to become tacky before tiling.

### MOVEMENT JOINTS

Movement joints must be incorporated at the design stage and in accordance with AS/NZ 3958.1-2007 as follows:

1. Over movement joints in the background
2. At a junction between different backgrounds materials
3. At internal vertical corners and fixtures interrupting the tile surface e.g. columns
4. Around the perimeter of the tiling area
5. At a maximum of 5metre intervals in a grid pattern.

Note: Movement joints should go right through the tile adhesive bed to the background and be kept free from dirt and adhesive droppings. Movement joints must not be less than 6mm or greater than 10mm wide. All movement joints that are 6mm wide can be filled with flexible sealant.

### MIXING

1. Add approx 5 Lts of clean water to a bucket.
2. Sprinkle Super Tile Bond slowly into the water, mixing constantly until a tick creamy toothpaste consistency is achieved - with no lumps.
3. Allow to stand for 5 minutes and re mix and then the adhesive is ready to use.

Use CEMIX TILE BOND LATEX as total water replacement in areas subject to movement, vibration, thermal fluctuation, expansion or contraction, immersed applications and when adhering to non porous surfaces or tiles. In such situations please ensure that a minimum of 90% of adhesive contact is achieved to the back of the tiles.

DO NOT aerate the mix by stirring over vigorously or for too long. The mix should be stiff enough to keep its shape when spread with a notched trowel.

## APPLICATION

All workmanship must be carried out in accordance with AS/NZ 3958.1-2007. Spread the adhesive evenly with a 6mm X 6mm notched trowel for tiles up to 150mm X 150mm and for larger tiles use a 12mm X 12mm notched trowel.

Lay the tiles with a good pressure, twisting to ensure good contact with the adhesive. In more demanding exterior situations, or if tiles with high ribs or lugs are being used, it is preferable to spread the backs of the tiles with a thin layer of adhesive in addition to the adhesive being trowelled onto the substrate, before laying. For wall tiling a minimum final bed thickness of 2mm is recommended, whilst for floor tiling a minimum final bed thickness of 3mm is recommended.

Do not spread more than 1m<sup>2</sup> of adhesive at any one time as skinning may occur affecting final adhesion. Press tiles onto the adhesive before it skins and ensure that the tiles are fully supported with the adhesive with no voids. Occasionally, in order to ensure that full coverage is being maintained, a tile should be removed, the adhesive coverage noted and the tile be re laid accordingly. Once the tiles have been laid, they must NOT be trafficked upon or disturbed for a minimum of 24 hours at 20 deg C.

## GROUTING

Grouting may be undertaken after 24 hours but allow a further 24 hours before general use.

## CLEAN UP

Remove excess adhesive from between the tiles and clean the tile faces with a damp sponge before the adhesive sets. Clean tools and adhesive with water before the adhesive dries.

## COVERAGE

Varies according to size from approximately:  
6.6m<sup>2</sup> per bag of 20Kg using 10mm notched trowel  
3.3m<sup>2</sup> per bag of 20Kg using 12mm notched trowel

## STORAGE

12 months - unopened bags in dry weatherproof storage.

## PACKAGING

SUPER TILE BOND is packed in 5kg & 10kg Plastic Pails and 20kg bags.

## LIMITATIONS

- Not suitable for tiling over flexible substrates, such as fibrous cement sheeting, plasterboard, particle board, MDF, plywood and timber. Also unsuitable for plastic, metals and existing tiles. Must be mixed with undiluted CEMIX TILE BOND LATEX for fully immersed areas and where vibration, shrinkage or expansion may occur.
- Recommended for use over CEMIX undertile waterproofer – only when mixed with undiluted CEMIX TILE BOND LATEX.

- Not suitable for any impervious non absorbent surface unless mixed with undiluted CEMIX TILE BOND LATEX.
- Not suitable for moisture sensitive tiles stones or green marble as discolouration might occur. Brush apply the moisture sensitive stone with CEMIX PAVSEAL and then fix the sealed stone as normal after 4 to 5 hours – to avoid discolouration and moisture penetration.
- Only to be used between 5 degC and 30 degC and avoid extreme windy locations.
- External tiling must not to exceed 2.7mts in height
- Suspended concrete slabs must conform to AS/NZ3958.1-2007 for maximum deflection. Any post tensioned concrete slab must be treated as a flexible substrate and thus not suitable for SUPER TILE BOND.

## TECHNICAL DATA

Appearance	Grey Powder
Bulk density	1.50Kg/litre
Adjustment time at 18degC	15 minutes
Pot life at 18degC	1 Hour
Classification	C1E (With water)
C1ES2(With Tile Bond Latex as total water replacement)	

## SAFETY PRECAUTIONS

### RISK

Being cement based, may cause respiratory, skin and eye irritation. Wet cement can be irritating and corrosive to eyes and skin; and may cause skin sensitization(dermatitis). Repeated inhalation may cause bronchitis, silicosis and lung cancer and increase risk of scleroderma.

### SAFETY

Avoid contact with eyes and skin, both from wet and dry mix. Do not breath in dust. Wear suitable protective clothing, gloves, eye protection and barrier cream. Wear a suitable dust mask. Wash thoroughly after handling and properly store any leftover material.

### FIRST AID

Irrigate eyes with plenty of water and seek medical advice immediately.

### SPILLS/LEAKS

Keep out of sewers and storm water and dispose off any leftover as trade waste in accordance with local authority guidelines. Additional info can be had from the brochures or calling 0800 ASK CEMIX.

## DISCLAIMER

Please Note: Recommendations and advice regarding the use of this product are to be taken as a guide only. CEMIX LTD. does not give any warranty express or implied as to the suitability of this product for your particular use, because the usage of this product is beyond the control of CEMIX LTD. If you need advice concerning the use of suitability of this product for your particular application, please contact CEMIX LTD first. If this product is defective because of CEMIX LTD's fault, please contact the supplier or CEMIX LTD. who will replace it at no cost.